



H424W1  
User manual

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## 1 Parameter list

Rem.	Parameter	Description	Minimum	Maximum	Default	Unit
	S__	Functions about storage				
	St_	Functions about storage temperature				
	_t0	storage room temperature	-55.0	145.0	2.0	°C
	_td	differential	0.0	50.0	0.2	K
	Fd_	Functions about defrost duration and timing				
	Fd0	immediate delay before next defrost	0	194 4:20:15	0	dd hh:mm:ss
	Fdd	on-time duration of the defrost	0	194 4:20:15	30:00	dd hh:mm:ss
	Fdg	dripping time after defrost	0	194 4:20:15	2:00	dd hh:mm:ss
	FdE	evaporator fan activation delay after the defrost	0	194 4:20:15	7:00	dd hh:mm:ss
1	FdP	overall period of the defrost	0	194 4:20:15	4:00:00	dd hh:mm:ss
	FF_	Functions about forced defrost				
	FFh	enable forced defrost by keyboard short cut	oFF	_on	_on	/
	FFd	forced defrost duration	0	194 4:20:15	30:00	dd hh:mm:ss
2	FFo	start immediate forced defrost	oFF	_on	oFF	/
	FP_	Functions about defrost preference				
	FPt	defrost type: 0=none / 1=pause / 2=air / 3=electric / 4=hot gas / 5=heat pump / 6=heat pump by hp	0	4	2	/
3	FPc	use door closure input as start command for remote defrost	oFF	_on	oFF	/
	Ft_	Functions about defrost temperature				
	Ftt	defrost stop temperature	-55.0	145.0	6.0	°C
	n__	Functions about fans				
	nE_	Functions about evaporator fans				
	nEH	force evaporator fans when refrigeration is off	oFF	_on	oFF	/
	v__	Functions about electronic expansion valve				
	vP_	Functions about electronic expansion valve preference				
4	vPH	enable electronic expansion valve	oFF	_on	_on	/
	vPP	refrigerant gas type: 0=R134A / 1=R404A / 2=R507A / 3=R22 / 4=R407C / 5=R407F / 6=R407A / 7=R410A / 8=R290 / 9=R1270 / 10=R744 / 11=R717 / 12=R1234y / 13=R1234z / 14=R449A / 15=R448A / 16=R452A / 17=R450A / 18=R513A / 19=R407H / 20=R23 / 21=R455A	0	4	0	/
5	vPd	network originating address of the pressure broadcast	0	255	0	/
	vt_	Functions about electronic expansion valve temperature				
6	vtt	wanted overheating (similar to Danfoss thermostatic overheating spring regulation)	-999.0	999.0	8.0	K
7	vtH	maximum overheating	-999.0	999.0	99.0	K
8	vtL	minimum overheating	-999.0	999.0	6.0	K
	vtU	maximum pressure allowed in the suction line (similar to Danfoss MOP)	0.0	999.0	10.0	(gauge) bar
	vd_	Functions about electronic expansion valve timing				
9	vd1	on-off duty cycle duration	0	194 4:20:15	8	dd hh:mm:ss
10	vd2	on duty cycle duration at refrigeration start (set to 0 for previous stop value)	0	194 4:20:15	5	dd hh:mm:ss
11	vdd	on duty cycle adaptation speed (low value for slow adaptation and small swinging)	0	255	8	/
	b__	Functions about probe calibration				
	b1_	Probe nr. 1				
	b1C	room temperature	-999.0	999.0	0.0	K
	b1A	enable probe	oFF	_on	_on	/
	b2_	Probe nr. 2				
	b2C	suction temperature	-9.0	9.0	0.0	K
	b2A	enable probe	oFF	_on	_on	/
	L__	Functions about alarm and stand-by				
	Lt_	Temperature alarm				
12	LtL	low temperature alarm set point	-55.0	145.0	-2.0	°C
13	LtH	high temperature alarm set point	-55.0	145.0	14.0	°C
	Ltd	alarm delay	0	194 4:20:15	30:00	dd hh:mm:ss
	Lo_	On / stand-by status				
	Loo	actual status: stand-by or on	oFF	_on	oFF	/
	P__	Functions about master preferences				
	Pd_	Functions about network address				
	PdM	master address for global network communication	0	254	1	/
	PdS	number of slaves connected to this master	1	3	3	/
	I__	Functions about input-output and machine state (read only)				
	IA_	Analog inputs				
	IA1	room temperature	-55.0	145.0	-55.0	°C
	IA2	suction temperature	-55.0	145.0	-55.0	°C
	Id_	Digital input				
	Id4	digital input 4 (door closure / remote defrost) - read by IA4	oFF	_on	oFF	/
	OS_	Machine status				
	LLA	actual alarm - read only (0 means no alarm)	0	255	0	/
	Od_	Digital output				
14	Od1	solenoid	oFF	_on	oFF	/
14	Od4	evaporator	oFF	_on	oFF	/
	S__	Functions about storage				
	St_	Functions about storage temperature				
	_t0	storage room temperature	-55.0	145.0	2.0	°C

Rem.	Parameter	Description	Minimum	Maximum	Default	Unit
	<u>td</u>	differential	0.0	50.0	0.2	K
	<u>Fd</u>	Functions about defrost duration and timing				
	<u>Fd0</u>	immediate delay before next defrost	0	194 4:20:15	0	dd hh:mm:ss
	<u>Fdd</u>	on-time duration of the defrost	0	194 4:20:15	30:00	dd hh:mm:ss
	<u>Fdg</u>	dripping time after defrost	0	194 4:20:15	2:00	dd hh:mm:ss
	<u>FdE</u>	evaporator fan activation delay after the defrost	0	194 4:20:15	7:00	dd hh:mm:ss
1	<u>FdP</u>	overall period of the defrost	0	194 4:20:15	4:00:00	dd hh:mm:ss
	<u>FF</u>	Functions about forced defrost				
	<u>FFh</u>	enable forced defrost by keyboard short cut	oFF	<u>on</u>	<u>on</u>	/
	<u>FFd</u>	forced defrost duration	0	194 4:20:15	30:00	dd hh:mm:ss
2	<u>FFo</u>	start immediate forced defrost	oFF	<u>on</u>	oFF	/
	<u>FP</u>	Functions about defrost preference				
	<u>FPt</u>	defrost type: 0=none / 1=pause / 2=air / 3=electric / 4=hot gas / 5=heat pump / 6=heat pump by hp	0	4	2	/
3	<u>FPc</u>	use door closure input as start command for remote defrost	oFF	<u>on</u>	oFF	/
	<u>Ft</u>	Functions about defrost temperature				
	<u>Ftt</u>	defrost stop temperature	-55.0	145.0	6.0	°C
	<u>n</u>	Functions about fans				
	<u>nE</u>	Functions about evaporator fans				
	<u>nEH</u>	force evaporator fans when refrigeration is off	oFF	<u>on</u>	oFF	/
	<u>v</u>	Functions about electronic expansion valve				
	<u>vP</u>	Functions about electronic expansion valve preference				
4	<u>vPH</u>	enable electronic expansion valve	oFF	<u>on</u>	<u>on</u>	/
	<u>vPP</u>	refrigerant gas type: 0=R134A / 1=R404A / 2=R507A / 3=R22 / 4=R407C / 5=R407F / 6=R407A / 7=R410A / 8=R290 / 9=R1270 / 10=R744 / 11=R717 / 12=R1234y / 13=R1234z / 14=R449A / 15=R448A / 16=R452A / 17=R450A / 18=R513A / 19=R407H / 20=R23 / 21=R455A	0	4	0	/
5	<u>vPd</u>	network originating address of the pressure broadcast	0	255	0	/
	<u>vt</u>	Functions about electronic expansion valve temperature				
6	<u>vtv</u>	wanted overheating (similar to Danfoss thermostatic overheating spring regulation)	-999.0	999.0	8.0	K
7	<u>vtH</u>	maximum overheating	-999.0	999.0	99.0	K
8	<u>vtL</u>	minimum overheating	-999.0	999.0	6.0	K
	<u>vtU</u>	maximum pressure allowed in the suction line (similar to Danfoss MOP)	0.0	999.0	10.0	(gauge) bar
	<u>vd</u>	Functions about electronic expansion valve timing				
9	<u>vd1</u>	on-off duty cycle duration	0	194 4:20:15	8	dd hh:mm:ss
10	<u>vd2</u>	on duty cycle duration at refrigeration start (set to 0 for previous stop value)	0	194 4:20:15	5	dd hh:mm:ss
11	<u>vdd</u>	on duty cycle adaptation speed (low value for slow adaptation and small swinging)	0	255	8	/
	<u>b</u>	Functions about probe calibration				
	<u>b1</u>	Probe nr. 1				
	<u>b1C</u>	room temperature	-999.0	999.0	0.0	K
	<u>b1A</u>	enable probe	oFF	<u>on</u>	<u>on</u>	/
	<u>b2</u>	Probe nr. 2				
	<u>b2C</u>	suction temperature	-9.0	9.0	0.0	K
	<u>b2A</u>	enable probe	oFF	<u>on</u>	<u>on</u>	/
	<u>L</u>	Functions about alarm and stand-by				
	<u>Lt</u>	Temperature alarm				
12	<u>LtL</u>	low temperature alarm set point	-55.0	145.0	-2.0	°C
13	<u>LtH</u>	high temperature alarm set point	-55.0	145.0	14.0	°C
	<u>Ltd</u>	alarm delay	0	194 4:20:15	30:00	dd hh:mm:ss
	<u>Lo</u>	On / stand-by status				
	<u>Loo</u>	actual status: stand-by or on	oFF	<u>on</u>	oFF	/
	<u>I</u>	Functions about input-output and machine state (read only)				
	<u>IA</u>	Analog inputs				
	<u>IA1</u>	room temperature	-55.0	145.0	-55.0	°C
	<u>IA2</u>	suction temperature	-55.0	145.0	-55.0	°C
	<u>Id</u>	Digital input				
	<u>Id4</u>	digital input 4 (door closure / remote defrost) - read by IA4	oFF	<u>on</u>	oFF	/
	<u>OS</u>	Machine status				
	<u>LLA</u>	actual alarm - read only (0 means no alarm)	0	255	0	/
	<u>Od</u>	Digital output				
14	<u>Od1</u>	solenoid	oFF	<u>on</u>	oFF	/
14	<u>Od4</u>	evaporator	oFF	<u>on</u>	oFF	/
	<u>S</u>	Functions about storage				
	<u>St</u>	Functions about storage temperature				
	<u>t0</u>	storage room temperature	-55.0	145.0	2.0	°C
	<u>td</u>	differential	0.0	50.0	0.2	K
	<u>Fd</u>	Functions about defrost duration and timing				
	<u>Fd0</u>	immediate delay before next defrost	0	194 4:20:15	0	dd hh:mm:ss
	<u>Fdd</u>	on-time duration of the defrost	0	194 4:20:15	30:00	dd hh:mm:ss
	<u>Fdg</u>	dripping time after defrost	0	194 4:20:15	2:00	dd hh:mm:ss
	<u>FdE</u>	evaporator fan activation delay after the defrost	0	194 4:20:15	15:00	dd hh:mm:ss
1	<u>FdP</u>	period of air renew cycle	0	194 4:20:15	4:00:00	dd hh:mm:ss
	<u>FF</u>	Functions about forced defrost				
	<u>FFh</u>	enable forced air renew by keyboard short cut	oFF	<u>on</u>	<u>on</u>	/
	<u>FFd</u>	forced defrost duration	0	194 4:20:15	30:00	dd hh:mm:ss

Rem.	Parameter	Description	Minimum	Maximum	Default	Unit
2	FFo	start immediate forced defrost	oFF	_on	oFF	/
	FP_	Functions about defrost preference				
	FPt	defrost type: 0=none / 1=pause / 2=air / 3=electric / 4=hot gas / 5=heat pump / 6=heat pump by hp	0	4	2	/
3	FPc	use door closure input as start command for remote defrost	oFF	_on	oFF	/
	Ft_	Functions about defrost temperature				
	Ftt	defrost stop temperature	4.0	146.0	6.0	°C
	n_	Functions about fans				
	nE_	Functions about evaporator fans				
	nEH	force evaporator fans when refrigeration is off	oFF	_on	oFF	/
	v_	Functions about electronic expansion valve				
	vP_	Functions about electronic expansion valve preference				
4	vPH	enable electronic expansion valve	oFF	_on	_on	/
	vPP	refrigerant gas type: 0=R134A / 1=R404A / 2=R507A / 3=R22 / 4=R407C / 5=R407F / 6=R407A / 7=R410A / 8=R290 / 9=R1270 / 10=R744 / 11=R717 / 12=R1234y / 13=R1234z / 14=R449A / 15=R448A / 16=R452A / 17=R450A / 18=R513A / 19=R407H / 20=R23 / 21=R455A	0	1	0	/
5	vPd	network originating address of the pressure broadcast	0	255	0	/
	vt_	Functions about electronic expansion valve temperature				
6	vtt	wanted overheating (similar to Danfoss thermostatic overheating spring regulation)	2.0	40.0	8.0	K
7	vtH	maximum overheating	6.0	55.0	99.0	K
8	vtL	minimum overheating	0.0	10.0	6.0	K
	vtU	maximum pressure allowed in the suction line (similar to Danfoss MOP)	0.0	30.0	10.0	(gauge) bar
	vd_	Functions about electronic expansion valve timing				
9	vd1	on-off duty cycle duration	0	194 4:20:15	8 dd	hh:mm:ss
10	vd2	on duty cycle duration at refrigeration start (set to 0 for previous stop value)	0	194 4:20:15	5 dd	hh:mm:ss
11	vdd	on duty cycle adaptation speed (low value for slow adaptation and small swinging)	0	255	8	/
	b_	Functions about probe calibration				
	b1_	Probe nr. 1				
	b1C	room temperature	-9.0	9.0	0.0	K
	b1A	enable probe	oFF	_on	_on	/
	b2_	Probe nr. 2				
	b2C	suction temperature	-9.0	9.0	0.0	K
	b2A	enable probe	oFF	_on	_on	/
	L_	Functions about alarm and stand-by				
	Lt_	Temperature alarm				
12	LtL	low temperature alarm set point	-55.0	145.0	-2.0	°C
13	LtH	high temperature alarm set point	-55.0	145.0	14.0	°C
	Ltd	alarm delay	0	194 4:20:15	30:00	dd hh:mm:ss
	Lo_	On / stand-by status				
	Loo	actual status: stand-by or on	oFF	_on	oFF	/
	I_	Functions about input-output and machine state (read only)				
	IA_	Analog inputs				
	IA1	room temperature	-55.0	145.0	-55.0	°C
	IA2	suction temperature	-55.0	145.0	-55.0	°C
	Id_	Digital input				
	Id4	digital input 4 (door closure / remote defrost) - read by IA4	oFF	_on	oFF	/
	OS_	Machine status				
	LLA	actual alarm - read only (0 means no alarm)	0	255	0	/
	Od_	Digital output				
14	Od1	solenoid	oFF	_on	oFF	/
14	Od4	evaporator	oFF	_on	oFF	/

## 2 Parameter remarks

Nr.	Remark
1	The period of each cycle includes on-time + off-time, that is the overall duration of the cycle.
2	Following defrost cycles will be aligned to the end of forced one.
3	For defrost synchronization of refrigerated expositors.
4	When off, the refrigeration solenoid is steadily on during cooling.
5	The address of the central unit who is broadcasting pressure (usually 1). Use 0 for previous application H425V1 with no origin specification.
6	Caution! Low overheating causes liquid return and compressor damage.
7	Overheating over the maximum forces valve anticipated opening.
8	Overheating under the minimum delays valve opening.
9	Caution! Short duty cycle reduces valve life.
10	Caution! Low overheating causes liquid return and compressor damage.
11	Caution! High adaptation speed causes swing in the suction line and damage to the compressor.
12	The low temperature differential is fixed, and alarm status stops at 0.2 °C above the set point.
13	The high temperature differential is fixed, and alarm status stops at 0.2 °C under the set point.
14	The minus sign on display ("-") signals that output is going to start after a delay.

### 3 Alarm list

Display	Alarm	
A01	low temperature	Low temperature limit has been reached.
A02	high temperature	High temperature limit has been reached.

### 4 Slave alarm list

Display	Alarm	
/	none	This instrument has no slave alarm.

### 5 Button list

Push button	Function
B1 esc - silence	Exit without saving from any menu - alarm buzzer silence.
B2 up	Up navigation in the menu.
B3 on/stand-by - pause	Toggle between on and stand-by - toggle evaporator fan stop.
B4 left - light	Left navigation in the menu - switch the light on and off.
B5 down - defrost	Down navigation in the menu - force immediate defrost.
B6 right - menu - set	Right navigation in the menu - display and modify the set point - enter menu.

### 6 Led list

Led	Function
L1 cooling	On during cooling.
L2 evaporator	On during evaporator run - blinking slowly during activation delay.
L3 unused	Unused in this application.
L4 unused	Unused in this application.
L5 unused	Unused in this application.
L6 unused	Unused in this application.
L7 light	On when lighting is on - blinking slowly during deactivation delay.

### 7 Soft command list

Soft command	Function
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### 8 How to ...

How to ...	Function
Switch between on and stand-by.	Keep pressed B3 button, to activate and deactivate stand-by. In stand-by every output is disabled except light, leds from L1 to L6 blink, timers continue to count.
Stop or restart evaporator fans. Program the menu.	Press shortly the B3 button. When the evaporator fans are stopped, the display blinks. Keep pressed B6 to enter the menu. Navigate up and down with B2 and B5. Select the submenu by B6. Change the parameter by B2 and B5, press B6 to confirm, or B4 to go back without saving. The changes will have effect after the exit from programming pressing B4 repeatedly. Press B1 to exit immediately without saving any parameter.
Show or change temperature set.	Press shortly B6 - the display shows the current set point - change it by B2 and B5, and confirm it by B6. As alternative, enter the menu program as explained above, modify the parameter <code>_t0</code> , then confirm it.
Force a defrost.	Keep pressed B5.

## 9 Shortcut list

Buttons to press	Shortcut description - keep pressed 5 seconds
B5	Force an immediate defrost.

## 10 Led and push button location

